1992 Mueller Accu-Therm HTST Pasteurizer/ Chiller					
Mfg: Mueller	Model: AT161 FFB-10				
Stock No. 650.JMB245a.30	Serial No. 101176-4.				

1992 Mueller Accu-Therm Plate Heat Exchanger HTST. Stainless Steel. Model AT161FFB-10, Part Number 9814223, S/N 101176-4., Complete with (118) Plates with Fittings (***Glycol Chilled***)

HTST Pasteurizer/ Chiller consists of four independent sections/ frames: REGEN, PASTEURIZER, PRE COOL, and COOL. Ultra sanitary construction, state of the art design, removed from service running doing 120gpm of orange juice. Can be setup to pasteurize/ chill any other any other product.

Juice flows from balance tank to COLD REGEN to PASTEURIZER to HOT REGEN to PRE COOL to COOL. Uses 250gpm of hot water, 225gpm of well water, and 325gpm of 30% polypropylene glycol.

REGEN

Hot medium: orange juice at 120gpm from 195F to 104F. Pressure drop is 6.4psi. Cold medium: oj at 120gpm from 82F to 173F. Pressure drop is 11.08 psi.

PASTEURIZER

Hot medium: hot water at 250gpm from 203F to 192.6F. Pressure drop is 20.14psi Cold medium: oj at 120gpm from 173F to 195F. Pressure drop is 4.20psi.

PRE COOL

Hot medium: oj at 120gpm from 104F to 90F. Pressure drop is 3.43psi. Cold medium: well water at 225gpm from 80F to 87.5F. Pressure drop is 6.17psi.

COOL

Hot medium: oj at 120gpm from 90F to 33F. Pressure drop is 4.11psi. Cold medium: 30% polypropylene glycol at 325gpm from 28F to 49.2 F. Pressure drop is 20.49psi.

Unit can be completed by adding adding pumps, piping, flow diversion valves, and balance tank, which Genemco can supply upon request.

** ** ₽≟OW	ATE HEAT EXCHANGER DIAGRAM V1.7	** ** **		LOCATION: DATE :	: TAMPA,FL- : 11/21/91	SALES ORDER NO.:	101176-02
TYPE FREE FLOW 161 Medium Hot : Hot W Medium Cold: 55 OJ	ATER 250.0 GPM 120.0 GPM		FROM	173.0 DEG		EG F PRESS. DROF	
	10 101 0102	DESIGN	TEMP	: 2		KIFNGTH MAX : 9	.80 INCH
	1.25 MM 316 S/S NBR-FDA	VOLUME	:	28.50 GAI		K LENGTH MIN : 9	.27 INCH
	30.0 INCH 24.0 INCH						
HOT-SIDE FL OW PATH COLD-SIDE FLOW PAT	I: 3 X 5 TH: 1 X 4 + 2 X	5					
T 1 · · · · ·	ULE 304 S/S ULE 304 S/S ULE 304 S/S ULE 304 S/S RULE 304 S/S	<u>SIZE</u> 3.00 3.00 3.00 3.00 3.00 3.00 3.00 3.0	3F 1R	ON PLUG & CAP PLUG & CAP PLUG & CAP PLUG & CAP) P		

PICTORIAL VIEW AND TERMINOLOGY FOR PLATES AND GASKETS

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NORMAL G	ASKETS	FULL GASKET
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	**************************************
**************************************	++ 161FF-R 161FF-RS * = GASKET = PLATE	161FF-LF L = LEFT HAND R = RIGHT HANN

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PLATES AS VIEWED FROM FIXED END FRAME

GASKETED SIDE OF PLATE FACES MOVABLE END FRAME

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II 3F 4	F 2F 1F 1		
		STYLE / O	PENINGS
	*****		> 161FF-RS/ 1 4
2 - ** **	*****	:> 161FF-L / 1	234 > 161FF-R / 1234
4 - ** **		<> 161FF-L / 1	> 161FF-R / 1 2 3 4
5 - ** **			
6 - ** **		K> 161FF−L / 1 K	> 161FF-R / 1 2 3 4
7 - ** **		*> 161FF-L / 1	
8 - ** **	**************************************	*	> 161FF-R / 1 2 3 4
9 ** **		*> 161FF-L / 2	
10 - ** *** 11 - ** **	**********	*	> 161FF-R / 1 2 3 4
11 - ** **	*****	*> 181FF-L / *	2 3 4
13 - ** **		*	> 161FF-R / 1 2 3 4
14 - ** **	*****	*> 161FF-L / '	234
15 - ** **		*	> 161FF-R / 1 2 3 4
16 - ** **	*****	*> 161FF-L / '	234
17 - ** **	******	*	
18 - ** **	***********	*> 161FF-L /	
19 - ** **		*	
2 0 - *****		*> 161FF-L /	4 . 40155 D / 1 2 2 /
21 - ** **			> 161FF-R / 1 2 3 4
22 - ** **		≪> 161FF-L / k*>	> 161FF-R / 1 2 3 4
23 - ** **			
24 - ** **		**> 161FF-L / **	> 161FF-R / 1 2 3 4
25 - ** **		**> 161FF-L /	
26 - ** **			> 161FF-R / 1 2 3 4
27 - ** * ³		**> 161FF-L /	
28 - ** ** 29 - ** **		**	> 161FF-R / 1 2 3 4
29 - ** *	· ····································	**> 161FF-LF/	2 3
 I 3R			
I	40 EU U	I MOVABLE END	FRAME
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**		**	CUSTOMER:	TRANS-MARKET	SALES	P1991-22,22
* *	ACCU-THERM PLATE HEAT EXCHANGER	жж	LOCATION:	· ·	THÁCTH HANA-H.	
**		**	DATE :	11/21/91	SALES ORDER NO.:	101110-02
**	PLATE USAGE SUMMARY	**				
**		**				

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I.

NUMBER HX-PLATES	MATER: PLATE	GASKET	STYLE / OPENINGS	PLATE NUMBER
1.	316 S/S	NØR-FDA	161FF-R5/ 1 4	1.
12.	316 S/S	NOR-FDA	161FF-L / 1 2 3 4	
14.	316 S/S	NBR-FDA	161FF-R / 1 2 3 4	
1.	316 S/S	NBR-FDA	161FF-L / 2 3	
1.	316 S/S	NBR-FDA	161FF-L / 1 4	
1.	316 S/S	FULL NBR-FDA	161FF-LF/ 2 3	30.

水少 火水 1 月	AUDI THERM OF STE MEAT EXCHANGES	** **	LOCATION	 SALES INQUIRY NUMBER : SALES ORDER NC.	p1991-11_17 101176-01
大乐 法水	≈ ow diagram V 7	** **			

TYPE FREE FLOW 161 FF /8 -10

MEDIUM HOT : SS 0 MEDIUM COLD: SS 0				DEG F TO 104 DEG F TO 173		PRESS. PRESS		
DESIGN PRESS :	75 PSI GAGE I	DESIGN TEMP	:	200 DEG F	TEST PRESS	:	99 PSI GAGE	
PLATE MATERIAL : GASKET MATERIAL:		VOLUMË :	101.23	GALLONS	PACK LENGTH PACK LENGTH			
GUIDE LENGTH :	66.0 INCH	,						

BOLT LENGTH : 50.0 INCH

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HOT-SIDE FLOW PATH : 5 X 6 + 3 X 7 COLD-SIDE FLOW PATH: 4 X 6 + 4 X 7

CONNECTIONS	TYPE	MATERIAL	SIZE	POSITION
HOT IN	FERRULE	304 S/S	3.00	3F
ÓÚT	FERRULE	304 S/S	3.00	SR
COLD IN	FERRULE	304 S/S	3.00	4 R
OUT	FERRULE	304 S/S	3.00	4F
SPARE	FERRULE	304 S/S	3.00	1F PLUG & CAP
SPARE	FERRULE	394 S/S	3.00	2F PLUG & CAP
SPARE	FERRULE	304 S/S	3.00	1R PLUG & CAP
SPAER	FERRULE	364 S/S	3.00	2R PLUG & CAP

PICTORIAL VIEW AND TERMINOLOGY FOR PLATES AND GASKETS

NORMAL G	ASKETS	FULL GASKET
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	⊌* V * **	u* * ∀* *¤
"* * V **	, w ¥ ¥∎	s ≭ ≭ ≭ *∝
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+	+	+u= u=u= ++
161FF-L	161FF~R	161FF-LF
*S!FF-LS	151FF-RS	

V - FLOW PATH * = GASKET -- = PLATE 1. = LEFT HAND R = RIGHT HAND

PAGE 1 OF 3

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PLATES AS VIEWED FROM FIXED END FRAME

GASKETED STOP OF PLATE FACES MOVABLE END FRAME

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	101176 11 PAGE 2 1F 3
2 The second sec	TTXED FND FRAME
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and and a second s	
2 . ** ** *****************************	> 161FF-1 / 1 2 3 4
S . X A A AAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	161FF-R / 1 2 3 4
4 - ** ** *****************************	() (81FF-) / 1 2 3 4
4 - ** ** ~** ~** ~*********************	161FF-R / 1 2 3 4
6	
	(> 161FF-R / 1 2 3 4
	<pre>> 161FF-L / 1 2 3 4 *> 161FF-R / 1 2 3 4 *></pre>
3	× 181FF-L / 1 2 3 4
	* 101FF-C / 1 2 3 4
	*> 161FF-L / 1 2 3 4 *> 161FF-R / 1 2 1/8" DIA DRAIN © 3 4
[A] = -4 - c	*> 161FF-L / ! 2 3 4 * 161FF-R / ! 2 3 4
10 - www. solution is a second	
5	*> 161FF-L / 1 2 3 4 *> 161FF-R / 1 2 3 4
	*> 161FF-L / 1 2 3 4
	* 101FF-mL / 5 2 3 4 * 161FF-R / 1 2 3 4
9	
20	*> 181FF-L / 1 2 3 4 *> 161FF-R / 1 2 3 4
21	*> 161FF-1 / 1 2 3 4
<i>μ</i> Ζ. – – – – – – – – – – – – – – – – – –	≪> 161FF-R / 1 2 3 4
23	₩> 161FF-L / 1 2 3 4
24 - ** ** *****************************	(*) (11 C / . 2 S 4 (*) 161FF-R / 3 4 1/8" DIA VENT @ 1 2
	≪> 161FF-i / 1 2 3 4
20	**> /5(() / 1 2 3 4
27 - 1	**> i81FF-L / 1 2 3 4
	** 12 3 4
23	**> 161FF-L / 1 2 3 4
	**> 161FF-R / 1 2 3 4
31 - ** ** *****************************	
32 - ** ** ******************	**> 151FF-R / 1 2 3 4
34 - ** ** *****************************	**> 161FF-1 / 1 2 3 4
34 — *** *** ***************************	** 161FF-R / 1 2 3 4
30 — ** ** ******************************	**> 1615F-L / 1 2 3 4
00 · · · · · · · · · · · · · · · · · ·	** 1/8" DIA DRAIN © 3 4
3B - ** ** *****************************	**> 161FF-L / 1 2 3 4
30	**> 161FF-R / 1 2 3 4
40 – ** ** *************************	**> 161FF-: / 1 2 3 4
4° - ** ** *****************************	***> 161FF-R / 1 2 3 4
4.9 — ** ** **********************	**> 161FF-L / 1 2 3 4
42 - ** ** *** *************************	**> 151FF-R / 1 2 3 4
A.A ** ** *** *************	**> 15!FF-L / 1 2 3 4
<u>45 </u>	***> 161FF-R / 1 2 3 4
46 ~ ** ** ************************	**> 181FF-L / 1 2 3 4
<u>1</u> 7 - ** ** ************	** 161FF-R / 1 2 3 4
20 xx xx xxxxxxxxxxxxxxxx	**> 161FF-L / 1 2 3 4
19 – ×× ×× ×××××××××××××××××××××××	***> 161FF-R / 3 4, 1/8" DIA VENT @ 1 2
50 - ** ** **************	**> 161FF-L / 1 2 3 4
<u> </u>	** 151FF-R / 1 2 3 4
52 - ** ** *****************	
びご - 米次 米米 米米水炭水水米米米米 米米 ちゃ	**> 161FF-R / 1 2 3 4
53 - ** ** *********** ** 54 ** ** ******	**> *61FF-L / 1 2 3 4
25 · ** ** *****************************	** 161FF-R / 1 2 3 4

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ртік 50 —				****	8 *			151PP-1 / 1 2 8 (
				*******	**				
5 S				***	**			161FF-L / 1 2 3 /	
6C -				-	**				
81		жж	**	****					· · · · · · · · · · · · · · · · · · ·
				*****	**			181FF-L / 1 2	
63 -			光水	******	**				
64 -			**	******	×ж			161FF-L / 1 2 3	
65 -	-	* *	**	******	**				
66 -	-	**	**	*****	涂 冰			161FF-L / 1 2 3	
67 -	-	**	**	****	**	**			-> 161FF-R / 1 2 3 4
68 -			**	****	**	**	>	181FF-L / 1 2 3	4
59 -			**	****	**	本本			-> 181FF-R / 1 2 3 4
70 -			**	*****	**	**	>	161FF-L / 1 2 3	4
71 -			**	*****	**				
72 -			**	****	**	**	~>	181FF-L / 1 2 3	4
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73 -			¥¥ 						-
74 -			**	****	**			181FF-L / 1 2 3	
75 -			**	*****	**				
76 -			**	*****				161FF-L / 3 4	
77 -	_	**	**	******	**				> 161FF-R / 1 2 3 4
78 -	-	**	**	****	**	**	>	16185-1 / 1 2 3	
79 -	_	* *	х×	*********	**				-
80 -			**	****	**	**	···>	161FF-L / 1 2 3	4
g₁.			* *	****	洋 常	**			> 181FF-R / 1 2 3 4
82 -			**	****	**	**	~~~>	161FF-L / 1 2 3	4
83 ·			* *	****	**				
			**	*****	**	米米	>	161FF-L / 1 2 3	
			**	****	**				
85								161FF-L / 1 2 3	•
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		*×						161FF-L / 1 2 3	
88	-	*×	**						
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\$2		. *×	**	****	**	**	>	181FF-L / 1 2 3	4
93	-	**	**	*****	**				
94	_	. **	**	~~~~~ <u>~</u> ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	жж	**	>	161FF-L / 1 2 3	
		**		*******	**	()(x)			> 161FF-R / 1 2 3 4
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		**		***********	**	**	:		> 151FF-R / 1 2 3 4
		**			**	: **	:>	181FF-L / 1 2 3	4
		_ **							
33 100								161FF-L / 1 2 3	
101								161FF-L / 1 2 3	-
102									
103									> 161FF-R / 1 2 3 4
104								161FF-LF/ 3 4	
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** **	νου τιαρφ οιγτε αεγτ εχόλγάζερ	£¥ ¥¥ ¥#	CUSTOMER: 100ATION. CATE	INQUIRY NUMBER :	P1061-11.11 101176-01
жж Жж	●,ATE USAGE SUMMARY	жж 7 .*			

NUMBER HX-PLATES	MATERI PLATE	AL GASKET	STYLE / OPENINGS	PLATE NUMBER
1 -	316 5/5	NBR-FDA	161FF-RS/ 3 4	1.
48.	316 5/5	NOR-FDA	161FF-L / 1 2 3 4	
47.	316 5/5	NBR-FDA	16?FF-R / 1 2 3 4	
2.	316 S/ S	NBR-FDA	161FF-R / 1 2	
2.	316 S/S	NBR-FDA	161FF-R / 3 4	
2.	316 S/S	NBR-FDA	181FF-L / 1 2	
۲.	316 S/S	NBR-FDA	161FF-L / 3 4	
1.	318 S/S	FULL NOR-FOA	161FF-LF/ 3 4	:04.
*** \$ VENT(S)	IS NEEDED ON	I THIS UNIT. **	***	

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*** 8 DRAIN(S) IS NEEDED ON THIS UNIT. ****

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PAGE 1 DF 2

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*** ACCU-THERM PLATE HEAT EXCHANGER ** ** FLOW DIAGRAM ** V1_7	** ** ** **	LOCATION:	TRANS-MARKET TAMPA,FL 11/25/91	INQUIRY NUMBER : P1991-33.33 SALES ORDER NO.: 101176-03
TYPE FREE FLOW 161 FF /B -10				
MEDIUM HOT : SS OJ 120.0 GPM Medium Cold: Well Water 225.0 GPM		104.0 DEG F 80.0 DEG F		
DESIGN PRESS : 75 PSI GAGE C	DESIGN TEMP	: 150	DEG F TEST	PRESS: 96 PSI GAGE
PLATE MATERIAL : 1,25 MM 316 S/S GASKET MATERIAL: NBR-FDA	VOLUME :	23.59 GALLC		LENGTH MAX : 7.84 INCH LENGTH MIN : 7.42 INCH
GUIDE LENGTH : 30.0 INCH Bolt Length : 18.0 INCH				
HOT-SIDE FLOW PATH : 2 X 6 COLD-SIDE FLOW PATH: 1 X 5 + 1 X 6				
HOT IN FERRULE 304 S/S 3 OUT FERRULE 304 S/S 3 COLD IN FERRULE 304 S/S 3 OUT FERRULE 304 S/S 3 SPARE FERRULE 304 S/S 3 SPARE FERRULE 304 S/S 3 SPARE FERRULE 304 S/S 3	3,00 2F 3.00 1R	ON PLUG & CAP PLUG & CAP PLUG & CAP PLUG & CAP		

PICTORIAL VIEW AND TERMINOLOGY FOR PLATES AND GASKETS

NORMAL G	ASKETS	FULL GASKET
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161FF-L	161FF-R	, 161FF-LF ,
161FF-LS	161FF-RS	

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V = FLOW PATH * = GASKET --- = PLATE L = LEFT HAND R = RIGHT HAND

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PLATES AS VIEWED FROM FIXED END FRAME

GASKETED SIDE OF PLATE FACES MOVABLE END FRAME

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II			I	FIXED END FRAME
II 3	F 4	F 2F 1F	Γ.	
			<u> </u>	STYLE / OPENINGS
				161FF-RS/ 3 4
2 - **	**	******	**	> 161FF-L / 1 2 3 4
3 – **	**	***********	**	> 161FF-R / 1 2 3 4
4 **	**	¥****	**	> 161FF-L / 1 2 3 4
				> 161FF-R / 1 2 3 4
6 - **	**	** ****	**	> 161FF-L / 1 2 3 4
				> 161FF-R / 1 2 3 4
8 – **	**	****	**	> 161FF-L / 1 2 3 4
				> 161FF-R / 1 2 3 4
10 - **	**	*****	**	> 161FF-L / 1 2 3 4
				> 161FF-R / 1 2 3 4
12 - **	**	*******	**	> 161FF-L / 1 2 3 4
13 - **:	****	*****	**	> 161FF-R / 1 2 1/8" DIA DRAIN @ 3 4
14 - **	**	**********	**	> 161FF-L / 1 2 3 4
				> 161FF-R / 1 2 3 4
16 - 🗱	**	**********	**	> 161FF-L / 1 2 3 4
				> 161FF-R / 1 2 3 4
18 - **	**	*****	**	> 161FF-L / 1 2 3 4
19 - **	**	*****	**	<pre>4> 151FF-R / 1 2 3 4</pre>
20 - **	: **	*******	**	> 161FF-L / 1 2 3 4
21 - **	**	**********	**	() 161FF-R / 1 2 3 4
22 - **	**	*****	**	<pre>> 161FF-L / 1 2 3 4</pre>
23 - **	(aka	****	**	* 161FF-R / 1 2 3 4
				<pre>> 161FF-LF/ 3 4</pre>
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I			I	I MOVABLE END FRAME

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** ** **	ACCU-THERM PLATE HEAT EXCHANGER	** ** **	CUSTOMER: LOCATION: DATE :	INQUIRY NUMBER : SALES ORDER MO.:	
**	PLATE USAGE SUMMARY	**			
**		**			

NUMBER HX-PLATES	MATERI Plate	AL GASKET	STYLE / OPENINGS	PLATE NUMBER
1.	316 S/S	NBR-FDA	161FF-RS/ 3 4	1.
11.	316 S/S	NBR-FDA	161FF-L / 1 2 3 4	
10.	316 S/S	NBR-FDA	161FF-R / 1 2 3 4	
1.	316 S/S	NØR-FDA	161FF-R / 1 2	
1.	315 5/5	FULL NBR-FDA	161FF-LF/ 3 4	24 -

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*** 2 DRAIN(S) IS NEEDED ON THIS UNIT. ****

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** ACCU-THERM PLATE HEAT EXCHANGER ** ** FLOW DIAGRAM ** V1.7	** ** ** **	LOCATION:	TRANS-MARKET Tampa,Fl 11/25/91	INQUIRY NUMBER : P1991-44.44 SALES ORDER NO.: 101176-04
TYPE FREE FLOW 161 FF /8 -10				
MEDIUM HOT : SS OJ 120.0 GPM MEDIUM COLD: 30% PROP GLY 325.0 GPM		90.0 DEG F 28.0 DEG F		-
DESIGN PRESS : 75 PSI GAGE	DESIGN TEMP	<u> </u>	DEG F TEST	PRESS: 98 PSI GAGE
PLATE MATERIAL : 1.25 MM 316 S/S GASKET MATERIAL: NBR-FDA	VOLUME :	119.90 GALLO		LENGTH MAX : 39.87 INCH Length Min : 37.71 Inch
GUIDE LENGTH : 04.0 INCH BOLT LENGTH : 78.0 INCH ~-	·			
HOT-SIDE FLOW PATH : 5 X 10 + 1 X COLD-SIDE FLOW PATH: 6 X 10	11			
	SIZE POSITION			
OUT FERRULE 304 S/S 3	3,00 4R			
•	3.00 3R 3.00 3F			
••••••••••••••••••••••••••••••••••••••		UG & CAP		
	3.00 2F PL	UG & CAP		
		UG & CAP		

PICTORIAL VIEW AND TERMINOLOGY FOR PLATES AND GASKETS

2R PLUG & CAP

3.00

304 S/S

SPARE FERRULE

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NORMAL	BASKETS	FULL GASKET
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×4* 3*∎	* 4 * 3 *	* 4 * * 3 *
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	↓_ ,,,,,+	+
161FF-L	161FF-R	161FF-LF
161FF-LS	161FF-RS	

* = GASKET --- = PLATE L = LEFT HAND R = RIGHT HAND V = FLOW PATH

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PLATES AS VIEWED FROM FIXED END FRAME

GASKETED SIDE OF PLATE FACES MOVABLE END FRAME

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			101176-04	PAGE 2 OF 4
IIeasessecce as roorestationer				
ÎÌ		FIXED END FRAME		
II 3F 4F 2F 1				
		STYLE / OPENINGS	161EE-D9/ 3 /	
1 - ** ** *****************************	***		1011-1- N -0/ 3-4	
2 - ** ** ***********	本 木 山山	> 10)FF-L / 1 2 3 4	16155_0 / 1 0 9 /	
3 - ** ** ***************	ጥጥ ቁቁ		10111 K Y 1 Z 0 4	
4 - ** ** *****************************	** **		161FF-R / 1 2 3 4	
5 - ** ** *****************************		× 10165.1 / 1 9 9 4		
6 - ** ** **********	**		161FF-9 / 1 2 3 4	
7 - ** ** **************	ጥጥ ዋሦ			
9 _ ** ** ***************** 9 _ ** ** ******	ተተ ዋዋ		181FF-R / 1 2 3 4	
10 - ** ** *****************************	**		161FF-R / 1 2 3 4	
11 - ** ** ****************************	**			
12 - ** ** *****************************	**	>	161FF-R / 1 2 3 4	
14 - ** ** **********	**	> 161FF-1 / 1 2 3 4	· •	
14 - *** *** ***************************	**		161FF-R / 1 2 3 4	
16 - ** ** *****************************	**	> 151FF-L / 1 2 3 4		
17 - ** ** ******************	**	>	161FF-R / 1 2 3 4	
18 - ** ** *****************	**	> 161FF-L / 1 2 3 4		
19 - ** ** *****************	**	·	161FF-R / 1 2 3 4	
00 xx xx xxxxxxxxxxxx xx	**	> 181FF-L / 1 2 3 4		
20 - ***********************************	¥¥		161FF-R / 1 2	1/8" DIA DRAIN @ 9 4
<u> 20 - ** ** ****************************</u>	**	> 161FF-L / 1 2 3 4		
23 - ** ** *************	**		161FF-R / 1 2 3 4	
24 — ** ** *************	**	> 161FF-L / 1 2 3 4		
25 — ** ** ****************************	**		• 161FF-R / 1 2 3 4	
25 — ** ** ****************	**	> 161FF-L / 1 2 3 4		
27 - ** ** **************	**)	• 161FF-R / 1 2 3 4	
28 - ** ** **************	**	> 161FF-L / 1 2 3 4		
29 - ** ** ***********	**	v	> 161FF-R / 1 2 3 4	
30 – ** ** **************	**	> 161FF-L / 1 2 3 4		
31 - ** ** **************	**		> 16 FF-K / 1 2 3 4	
<u> 32 - ** ** ***************</u> ***	**	> 161FF-L / 1 2 3 4		
33 - ** ** ****************************	жж) (olfr≏k / 1 & 3 4	
34 - ** ** *********************	. ** 	> 161FF-L / 1 2 3 4	> 161FF-R / 1 2 3 4	
95 - ** ** *****************************			/	
36 - ** ** *****************************			> 161FF-R / 1 2 3 4	
37 - ** ** *****************************				
38 - ** ** *****************************	,	/ IVM1-L/I644	> 161FF-R / 1 2 3 4	
40 - ** ** *****************************	. **	161FF-1 / 1 2 3 4	· ····	
40 *** *** ****************************	***		> 161FF-R / 3 4	1/8" DIA VENT @ 1 2
4 - ** ** *****************************	k . *0	*> 161FF-1 / 1 2 3 4	· · · · · ·	
42 - ** ** *****************************	K *3	K	> 161FF-R / 1 2 3 4	
44 - ** ** ****************************	k *2	×> 161FF-L / 1 2 3 4		
45 - ** ** ******************************	* *	k	> 161FP-R / 1 2 3 4	
45 - ** ** ***********	* *	*> 161FF-L / 1 2 3 4		
47 - ** ** **********	* *	*	> 161FF-R / 1 2 3 4	
1R - ** ** ******************	* *	*> 161FF-L / 1 2 3 4		
49 - ** ** ************	* *	*	-> 161FF-R / 1 2 3 4	
50 = ** ** **************	* *	*> 161FF-L / 1 2 3 4	i	
51 - ** ** *************	* *	*	-> 161FF-R / 1 2 3 4	
52 - ** ** *** *************************	* *	*> 161FF-L / 1 2 3 4	ļ	
53 _ ** ** *** *************	* *	*	-> 161FFR / 1 2 3 4	
54 — ** ** ************	* *	*> 161FF-L / 1 2 3 4		
55 — ** ** *****************************	* *	*	-> 161FF-K / 1 2 3 4	

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	56 -	**	**	*****	**	*≭	>	161FF-L / 1 2 3 4			
	57 -	**	**	****	**	**			181FF-R / 1 2 3 4		
	E-0 _	**	**	***	**	**	>	161FF-L / 1 2 3 4			
	59 -	**	**	*****	**	**			• 161FF-R / 1 2 3 4		
	60 -	業業	**	****	8×	**	>	161FF-L / 1 2 3 4			4
	61 -	***	****	*****	**	**			161FF-R / 1 2	1/8" DIA DRAIN @ 3	4
	62 -	**	**	******	**	**	>	151FF-L / 1 2 3 4			
	63 -								> 151FF-K / 1 2 3 4		
	64 -			******	**	**	>	• 161FF-L / 1 2 3 4			
	65 -								> 161FF-R / 1 2 3 4		
	65 -			*****	**	**)	161FF-L / 1 2 3 4	101EE 0 / 1 0 0 4		
	57 -								> 161FF-R / 1 2 3 4		
	66 -			*****	**	**	>	> 161FF-L / 1 2 3 4	> 161FF-R / 1 2 3 4		
	69 -								/ (0)[[[-]]] / / / / / / / / / /		
	70 -			****	**	ችች ትም	>	> 161FF-L / 1 2 3 4	> 161FF-R / 1 2 3 4		
	71 -										
	72 -			***	ችት ጉታ	**	;	> 161FF-L / 1 2 3 4	> 161FF-R / 1 2 3 4		
	73 -	**	**					> 161FF-L / 1 2 3 4			
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	75 -							> 161FF-L / 1 2 3 4			
	76 -			*****	**	**			> 161FF-R / 1 2 3 4		
	77 -							> 161FF-L / 1 2 3 4			
	78 -	- ተተተ ቁቁ	**	****	**	**			> 161FF-R / 1 2 9 4		
	19 -	• ጥጥ ቁቁ	 skok	****	**	**		> 161FF-L / 1 2 3 4			
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	94 95	_ **	**	*****	**	**			-> 161FF-R / 1 2 3 4		
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	87 -	**	**	******	**	**	(-> 161FF-R / 1 2 3 4		
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	91	_ **	**	*****	**	(*C	¥		-> 161FF-R / 1 2 3 4		
	92	_ **	**	**********	(**	k ¥a	k	-> 161FF-L / 1 2 3	4		
	93	_ **	**	*****	(* *	k #3	¥		-> 161FF-R / 1 2 3 4		
	01	_ **	: **	******	K #X	* *	*	-> 161FF-L / 1 2 3	4		
	95	- **	: **	**********	K *3	к ж	*		-> 161FF-R / 1 2 3 4		
	96	_ **	**	*****	k *0	* *	*	-> 161FF-L / 1 2 3	4		
	97	_ **	x xx	*****	k xk3 ∙	* *	*		-> 161FF-R / 1 2 3 4		
	98	_ **	* **	**********	¥ \$13	* *	*	-> 161FF-L / 1 2 3	4 > 161FFR / 1 2 3 4		
	99	_ **	K 163	******	як жа 	* *	∱ चनन ₩				
	100	- **	K *3	***********	* *	* *	≁= ≁	-> 161FF-L / 1 2 3	* > 161FF-R / 1 2	1/8" DIA DRAIN @	34
	101	_ **	K****	******	74 XC سان س	* * • •	* *			iya ani sinan e	
	102	_ **	K #1	· ************************************	* * • •	47 44	·* ·····	> 161FF-L / 1 2 3	> 161FF-R / 1 2 3 4		
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	106	- *	τi τΩ 	₽ ₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩		יים. ע ער	 Ny		> 161FF-R / 1 2 3 4		
	107	_ *	* *	K XXXXXXXXXXXXXX	* *	un i ne i	 				
	109	_ *	* *	* ************************************		un 3 m/ 4		> 161FF-L / 1 2 3	> 161FF-R / 1 2 3 4		
	109	- * 	* *) * -	r	∙n ↑ 100 ¥	on d Dit i		> 161FF-L / 1 2 3			
	110	¥	* *	• •• • ••••*****************************	vr ≉ ck ≯	/ DAX 14	(*		> 161FF-R / 1 2 3 4		
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	116	_ *	* *	* *********	***	ka;	**		> 161FF-R / 1 2 3 /	ļ	
	112										

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**		**	••	TRANS-MARKET TAMPA, FL	INQUIRY NUMBER :	P1991-44.44
**	ACCU-THERM PLATE HEAT EXCHANGER	ጥጥ				
**		**	DATE :	11/25/91	SALES ORDER NO.:	101176-04
**	PLATE USAGE SUMMARY	**				
**		**				

NUMBER	MATERIAL			
HX-PLATES	PLATE	GASKET	STYLE / OPENINGS	PLATE NUMBER
1.	315 S/S	NBR-FDA	161FF-RS/ 3 4	1.
60.	316 S/S	NBR-FDA	161FF-L / 1 2 3 4	
55.	316 S/S	NBR-FDA	161FF-R / 1 2 3 4	
З.	316 S/S	NOR-FDA	161FF-R / 1 2	
2.	316 S/S	NBR-FDA	161FF-R / 3 4	
1.	316 3/ S	FULL NOR-FDA	161FF-LF/ 3 4	122.
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*** 2 VENT(S) IS NEEDED ON THIS UNIT. ****

*** 3 DRAIN(S) IS NEEDED ON THIS UNIT. ****

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