



TO ROTARY DRYER #2
SEE DWG. PE100-07

TO PELLETIZER
SYSTEM CYCLONE 3300
SEE PE100-068

FROM SLITTER/CUTTER
PID100-06

FROM DOUGH
SYSTEM PID-
HP
M

9-110
YIL 0730A SLITTER/CUTTER } UPSTREAM SYSTEMS
9-110
YIL 0730B DOUGH FAN } RUNNING INDICATOR
9-110
YIL 0730C }
9-110
YIL 0731A R.D. SYS #2 } DOWN STREAM SYSTEMS
9-110
YIL 0731B PELLETIZER SYSTEM } RUNNING INDICATOR
9-110
YIL 0720 WET SCRUBBER SYS }
RUN INDICATOR

LAST LOOP NUMBER USED: 0733
LOOP NUMBERS NOT USED:
CONTROL PANEL # 'S
HELIX-DRYER # 9-312 - DRYER #2
PRE-DRYER # 9-110 - DRYER #1
SCRUBBER # 9-105

CONTROL PANEL NO. 9-110

GENERAL MILLS, INC.

ENGINEERING SERVICES

WING 9 - TRAINING CENTER
PID - ROTARY DRYER #1 SYSTEM

MINNESOTA
DRAWN BY: VCB/JLR
CHECKED BY: NCB
DATE: 1-26-93
APPROVED BY: G. WILLIAMS

JOB NO: 91-1311
PROJ. NO: PE100-07

2350	CYCLONE/RECEIVER	3120	HEATING COIL	3157	ROTARY VALVE	3300	CYCLONE/RECEIVER
2355	ROTARY VALVE	3121	WET SCRUBBER	3160	CYCLONE	3305	ROTARY VALVE
2360	VACUUM BLOWER PACKAGE	3122	VENTURI PICK-UP	3162	FILTER		
2447	DOUGH FAN	3125	DIVERTER VALVE	3165	INTAKE FAN		
2496	AIR CONVEY PIPES & COUPLINGS	3130	VACUUM BLOWER PACK.	3170	HEATING COIL		
3100	ROTARY DRYER	3140	CYCLONE/RECEIVER	3172	VENTURI PICK-UP		
3112	FILTER	3145	ROTARY VALVE	3195	INLET & EXHAUST DUCT-GALV.		
3115	INTAKE FAN	3150	ROTARY DRYER	3196	AIR CONVEY PIPES & COUPLING		
		3155	CYCLONE EXHAUST FAN	3197	PLATFORM, RAILS & STAIRS MS.		

MARK NO.
WE9403