

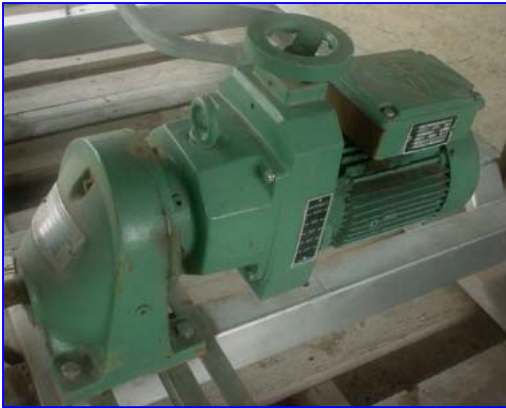
Great Lakes Corporation packer Model 708-27 120 volt 60 hz 10 amps S/N 708-415 .25 hp.  
Drawing no. 9547-C  
It is made to do up to 20 packages per minute. Link to complete  
info: <http://www.greatlakescorp.com/prodinfo/bundlers/708det.htm>



Great Lakes Corporation packer model no. 708-27 120V 60 hz 10 amps serial no. 708-415 .25 hp.



Great Lakes Corp. Heat Tunnel, Belt Stainless Steel 26 in. L, Heat Tunnel Box dimension 34 in. L, 35 in. W x 21 in. H. Sew Euro Drive-MFG, 0.7 hp, 460/230 volt, 3 phase, 1.5/3.0 amp, 60 Hz, 880 rpm, Output 72-362. Overall Dimensions 58 1/2 in. L x 38 in. W x 54 in. H.



# GREAT LAKES

## 708 Series Shrink Bundling Systems

The GREAT LAKES 708 Series is a line of fully automatic, right angle feed, pneumatically operated shrink bundling systems ideal for collating and sleeve wrapping grouped or stacked products. The Great Lakes 708 Series is equipped with a proven hot knife sealing system to ensure strong, consistent seals and features an on demand powered film feed system. With a dual seal bar safety system, the 708 Series automatically reverts to a neutral position in the event of a package jam, minimizing crushed cartons and seal bar damage.

The compact, versatile 708E-27SS/708-TC complete bundling system wraps up to 20 packages per minute, utilizing up to 27" film. This system is ruggedly constructed of formed stainless steel for food and pharmaceutical packaging. The bundler is controlled by a Allen Bradley® PLC and can be configured to feed from either the left or right side. The 708-TC Tunnel has a variable speed conveyor and is insulated to provide maximum efficiency.

The 708E-37 is offered in a painted finish and utilizes up to 37" wide film.

DESCRIPTION	OPTIONS	SPECIFICATIONS
<p>The 708 Series compact right angle sleever wrapping systems area available in either painted finish (708E-37) or stainless steel (708E-27SS). These pneumatically operated/electrically controlled systems feature on demand powered film feed, hot knife seal bars, as well as UL listed main electrical panels.</p> <p>The stainless steel 708E-27SS/708-TC system is equipped complete with a high velocity heat shrink tunnel that features a variable speed conveyor and a captive air recirculating system for maximum efficiency.</p>	<ul style="list-style-type: none"><li>• Choice of Right or Left Hand Infeed</li><li>• Choice of Ribbon-Wire-Ribbon or Hot Knife Seal System</li><li>• 708E-37 (painted finish) for up to 37" wide film</li><li>• Power Discharge Conveyor</li><li>• Product Hold Down</li><li>• Skip and Seal Counter</li><li>• 12" discharge roller extension</li><li>• Change of PLC</li></ul>	<p>Standard Conveyor Height: 36"-39"</p> <p><b>ELECTRICAL REQUIREMENTS</b> 708E-27SS: 120V/1PH/60Hz/15 Amps 708-TC: 240V/3PH/60Hz/26 Amps or 480V/3PH/60Hz/13Amps 708E-37: 120V/1PH/60Hz/20 Amps</p>

### STANDARD FEATURES

### 708-TC SHRINK TUNNEL

\*NOTE: These are general minimum/maximum capabilities. Actual capabilities (size and speed) will vary depending on application. Maximum speed may increase depending on product profile

- Formed Stainless Steel Construction
  - On Demand Powered Film Feed System
  - Variable Speed Controls for Product Pusher and Seal Bars
  - Allen Bradley® PLC
  - NEMA 1 Electrical Control Enclosure
  - UL Listed Control Panel
  - Discharge Conveyor with Idle Rollers
  - 1/2 HP Vari-Drive Conveyor
  - Solid Belt Conveyor
  - Calrod Heating Elements
  - Variable Air Velocity Controls
  - Shrink Chamber Dimensions of 13" H x 27" W x 33" L
- \*SPEEDS**  
Up to 20 packages per minute

and film. GREAT LAKES reserves the right to modify these capacities at the time of final inspection and analysis of packages to be wrapped. GREAT LAKES also reserves the right to approve film/machine compatability due to the large number of film formulations. For special size capacities, contact GREAT LAKES CORPORATION, Chicago, Illinois.

## SPECIFICATIONS

Model	Maximum Film Roll Dimensions		Seal Jaw Opening	Standard Machine Dimensions			Maximum Product Dimensions			Air Requirement
	W	D		H	W	L	H	W	L	
708E-27SS/708-TC System (Stainless Steel)	27"	14"	12"	82"	59"	96"	10"	25"	13"	5 SCFM 60-80PSI
708E-37 (Painted Finish)	37"	14"	15"	82"	69"	87"	14"	36"	30"	Same

Due to our policy of immediately incorporating new improvements into all Great Lakes equipment, the above specifications are subject to change.