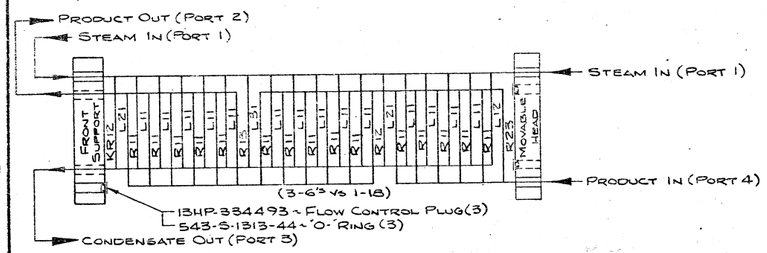
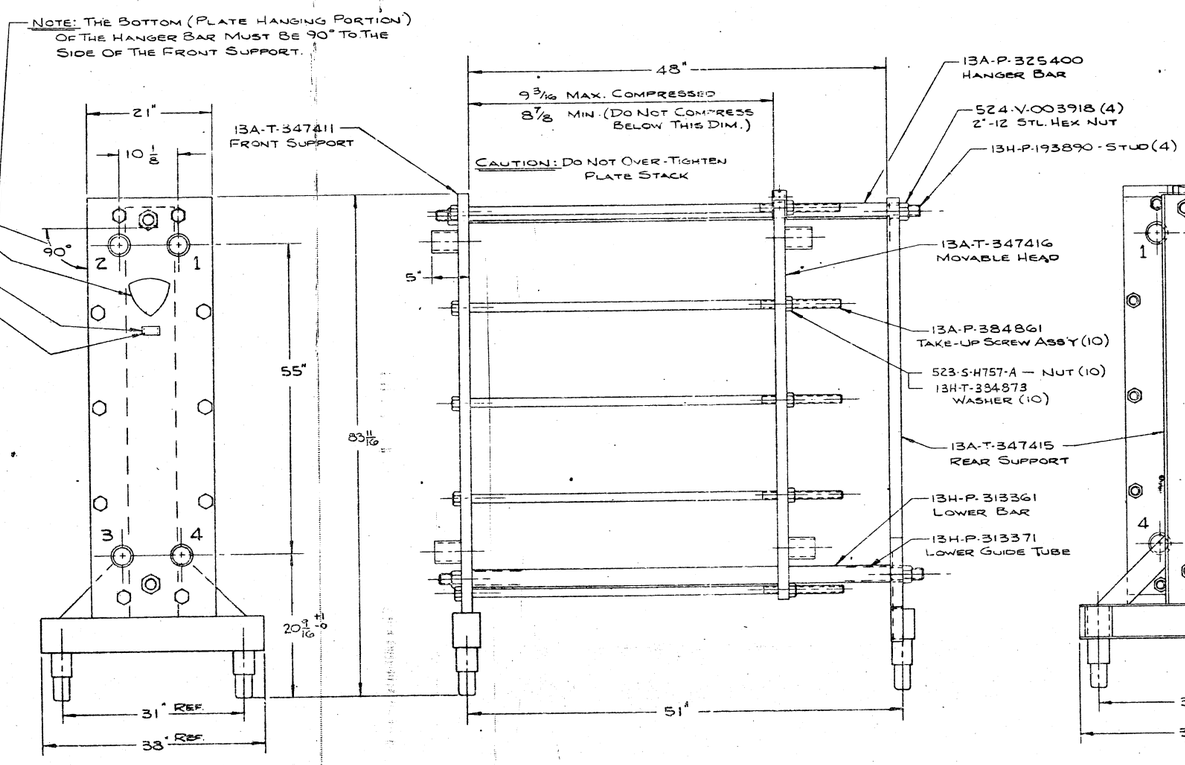
FORM E 533 REV. 2-69

3 port - G 70149

3 "O-Rings" - A70133



NOTE: THE BOTTOM (PLATE HANGING PORTION) OF THE HANGER BAR MUST BE 90° TO THE SIDE OF THE FRONT SUPPORT.



DATA

PRODUCT: FRUIT PUNCH
CAPACITY: 80 G.P.M.

HEATER: STEAM
PRODUCT TEMP: 75—190°F
PRESS DROP: 12.4 P.S.I.
MEDIA TEMP: 200° F
CAPACITY: 4600#/HR
PRESS. DROP: 11.5 P.S.I.

SERIAL NO. PRESS SIZE: 48"
PAIRS OF PLATES: 18 (304 STAIN. STL)

NOTE: A PRESSURE RELIEF VALVE MUST BE INSTALLED IN LINES TO PREVENT DAMAGE TO PRESS. SEE INSTRUCTION BOOK FOR MAX. PRESS PRESSURES.

IMPORTANT

ABOVE IS A NEAR SIDE ELEVATION VIEW OF FRAME. ALL PLATES ARE TO BE PLACED IN FRAME WITH GASKETS FACING THE FRONT SUPPORT. SEE DIAGRAM OF PORT ARRANGEMENTS (DWG. 13XP-378732) FOR PLATE PORTING AND LETTER IDENTIFICATION.

TYPE OF FITTINGS ON PRESS: 4" WELD CONNECTIONS

"L" PLATES	QTY.	PART NO.	"R" PLATES	QTY	PART NO.
L11	14	641-P-378701	R11	15	641-P-378700
L12	1	13HP-378717	R12	1	13HP-378705
L21	2	13HP-378720	R13	1	13HP-378709
L31	1	13HP-378724	R23	1	13HP-378710
			KR12	1	13HP-331114
TOTAL	18		TOTAL	19	

NOTE: PLATE THICKNESS IS 20 GA. (304 STAIN. STL.)

NOTE: LUBRICATE TAKE-UP SCREWS WITH 902-S-6194.

NOTE:- FRAME ASSY. IS 134-P-384875

DATE	LOC. NO.	C.N.NO.	REVISIONS	BY	DATE	LOC. NO.	C.N.NO.	REVISIONS	BY
					5-6-82	1	5044	REL FOR ORD. # 32-49671	RDS

UNLESS OTHERWISE SPECIFIED
SURFACE ROUGHNESS \ NOT TO EXCEED ON MACHINE FINISHED SURFACES
ALL DIMENSIONS IN INCHES
MACHINED FILLETS .010 TO .015 R
BURR SHARP EDGES .005 TO .015
TOLERANCE ON ANGLES ± 1/2°
TOLERANCES FOR MACHINING -
REAMED HOLES ± .0005
DEC. DIMS ± .005
FRACTIONAL DIMS ± 1/64

13BP-384900

CREPACO, inc.

48" SPEC. MILD STEEL CR-S PLATE HEAT EXCH.
ORD. NO. 32-49671 - DEEP SOUTH PRODUCTS, INC. - FOREST CITY, FLA.

MATERIAL	NOTED					DWG. NO.
ASSY	FOLIO	SCALE	~	REQ ONE		13BP-384900
DATE 4-23-82	DRAWN BY BC	CHECKED BY		TRACED BY		

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