



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1800190	LIMIT SWITCH MOUNT-SHEET, SS304, 10GAx2 1/2x3 1/8
2	1	1800275	COLUMN LIFT IDLE ROLLER, #100 CHAIN-ROUND, UHMW, 4X2 7/8
3	1	546243	GEARMOTOR, 2HP, 103 65:1 RATIO, 17RPM, 3/60/230-480V, BRAKE MTR W/ RAPID REACTION BRAKE, FOOT MOUNTED, SEVERE DUTY
4	2	546248	ARM, LIMIT SWITCH, SS, 8-1/2 LG, 1/8 DIA
5	1	547307	RETAINING RING, EXTERNAL, SS, 2 3/4 SHAFT
7	1	561486	SPROCKET, SS, #100, 12T, 2-1/8 BORE, STD KEY & SET SCREW
8	1	7317000-001	PIN-ROUND, SS304, 1 1/2, A&CGX4 5/8
9	2	7317000-002	ACCESS COVER-SHEET, SS304, 10GAx7 1/4x11 1/2
10	1	7317000-003	CHAIN, STEEL, RC100, RIVETED ROLLER
11	1	7317000-004	SPACER-PLATE, SS304, 1/4x4x4
12	1	7317001	TYPE "A" COLUMN LIFT COLUMN WELDMENT
13	1	7317002	TYPE "A" COLUMN LIFT LEFT HAND SS CARRIAGE WELDMENT
14	1	7317003	TOP PLATE ASSEMBLY-TYPE "A" SS COLUMN LIFT, LEFT HAND
15	1	7317004	TYPE "A" COLUMN LIFT - LEFT HAND CAM TRACK WELDMENT
16	1	7317005	TYPE "A" COLUMN LIFT - SS BARREL RECEIVER ASSEMBLY
17	1	7317007	GEARMOTOR COVER WELDMENT
18	1	7317010	ELECTRICAL SCHEMATIC & BOM
19	1	745697	TAG, SS304, SERIAL NO, 16GAx2-7/8x4, #ST0088, ETCHED & FILLED W/BLACK, SQ CORNERS, NO HOLES
20	1	745749	DECAL, CMC, BLACK & SILVER, 1-3/4x5-3/4
21	2	746484	SWITCH, LIMIT, NEMA TYPE 4&13, OIL TIGHT CONST, PLUG-IN, LEVER TYPE, SPRING RETURN, STD OPERATING TORQUE

**GENERAL NOTES:**  
**MATERIAL:**  
 STAINLESS STEEL 304, FG NYOIL, UHMW.  
**MATERIAL FINISH:**  
 CLEANED OF ALL WELD SLAG, GLASS BEAD BLAST  
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 CLEANED OF ALL WELD SLAG, GLASS BEAD BLAST  
**WELD:**  
 ALL WELDS ARE TO BE CONTINUOUS.  
**UTILITY REQUIREMENTS:**  
 ELECTRICAL - 3 PH, 60 HZ, 460 VAC, 24 VAC CONTROL VOLTAGE  
**CONTROLS:**  
 NEMA 4 FIBERGLASS ENCLOSURE  
 START/STOP, MOTOR STARTER, DISCONNECT, E-STOP  
 MOMENTARY UP/DOWN SPRING RETURN LEVER.  
**GENERAL SPECIFICATIONS:**  
 DUMP HEIGHT - 146"  
 LIFTING CAPACITY - 500 LBS INCLUDING DRUM  
 DUMP ANGLE - 45 DEG (135 DEG ROTATION)  
 LOAD HEIGHT - 6-1/2" ABOVE FLOOR LEVEL  
 CONTAINER SIZE - 22-3/4" DIA. x 33-1/2" TALL  
 PRODUCT IS FRESH, FROZEN, AND/OR CRUSHED STRAWBERRIES.

**Custom METALCRAFT**

DATE 02/2016

MODEL 4F07317000

SERIAL NO 73170

**Custom METALCRAFT**

INC.

200 E. GIBSON, P.O. BOX 99910, BIRMINGHAM, AL 35209

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TITLE  
TYPE "A" COLUMN LIFT

CUSTOMER  
COASTAL MFG. INC.

JOB  
WATSONVILLE, CA

NO REQ'D 1	WORK ORDER NO 73170	PURCHASE ORDER NO 1471
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DRAWN BY RLP	DATE DRAWN 1/14/2016	SALES ORDER S145946	DATE APPROVED
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DRAWING NO  
4F07317000

REVISION LEVEL