

1. Manufactured and certified by FES, Division of Thermo Power Corporation, 3475 Board Road, York, PA 17402  
 (Name and address of manufacturer)  
 2. Manufactured for Davis Refrigeration Company 120 West Tupper Street Buffalo, NY 14201  
 (Name and address of purchaser)  
 3. Location of Installation Davis Refrigeration Co. c/o General Foods Bakery Co., Inc. 220 Park Center Drive Winchester, VA 22603  
 (Name and address)

Type Horizontal 950316 --- 95160076-9E --- 7852 1995  
 (Horiz or Vert Tank) (Mfr's Serial No.) (CRN) (Drawing No.) (Rev) (Nat'l Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1: 1992 year  
 to 1993 --- Low-Temp  
 Addenda (Date) Code Case Nos. Special Service per UG-120(d)

6. Shell: SA516-70 .375 --- 5'-5 1/8" 15'-2"  
 Mat'l (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (overall) (ft. & in.)

7. Seams: DBL Spot 85 --- N/A 1  
 Long (Welded, Dbl, Sngl, Lap, Butt) R.T. (Spot or Full) Eff (%) HT Temp. (F) Time (hr) Girth (Welded Dbl Sngl, Lap, Butt) R.T. (Spot, Partial No of Courses or Full)

8. Heads: (a) Mat'l. SA516-70 (b) Mat'l. SA516-70  
 (Spec. No., Grade) (Spec. No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Ellip Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diam	Side to Pressure (Convex or Concave)
(a)	End	.312	---	Ellip	---	2:1	---	---	---	Concave
(b)	End	.312	---	Ellip	---	2:1	---	---	---	Concave

If removable, bolts used (describe other fastenings) N/A  
 (Mat'l., Spec. No., Gr., Size, No.)

9. MAWP 150 psi at max. temp. 200 °F.  
 Min design metal temp. -50 °F at 60 psi. Hydro, pneu, or comb test pressure 225 psi.

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam or Size	Type	Mat'l	Nom Thk	Reinforce Mat'l	How Attached	Location
Gas Out/Liquid Outlet	1-1	10"-8"	Pipe	SA53-B	SCH40	SA516-70	UW-16.1h	---
Liquid/Gas Inlet	1	10"	Pipe	SA53-B	SCH40	SA516-70	UW-16.1h	---
Liquid Inlet	1	2 1/2"	Pipe	SA53-B	SCH40	---	UW-16.1i	---
Float Column	1	1 1/4"	Pipe	SA106B	SCH80	---	UW-16.1i	---
Liquid Bypass	1	1"	Pipe	SA106B	SCH80	---	UW-16.1i	---
Equalizer/Relief	1-1	1"	Pipe	SA106B	SCH80	---	UW-16.1i	---
Liquid/Oil Drain	1	2"	Pipe	SA53-B	SCH40	---	UW-16.1c	---
45 Degree Ell	1	10"	Butt Weld	SA234	SCH40	---	UW-16.1f	---

11. Supports: Skirt NO Lugs 0 Legs 0 Other 8 Supports Attached Welded to OD of vessel  
 (yes or no) (No.) (No.) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: N/A  
 (Name of part, item number, Mfr's name and identifying stamp)  
66" O.D. x 182" Lg. Pump receiver. (This vessel not designed for lethal, corrosive or nuclear service.)  
Exempt from impact testing per UCS-66(b)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 12,647 expires 5/14, 1996.

Date 2/6/95 Co. Name FES, Inc. Signed Wilson J. Mathison  
 (Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by FES at 3475 Board Road, York, PA 17402  
 I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of PA and employed by Commercial Union Insurance Co. of Boston, MA have inspected the component described in this Manufacturer's Data Report on 2-6-1995, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 2-6-95 Signed Rudolph H. Holten Commissions NB 55-93 A PA 1314  
 (Authorized Inspector) (Nat'l Board Incl endorsements) State, Prov. and No.

**PR-1 (Pump PACKAGE VESSEL)**

1. Manufactured and certified by FES, Division of Thermo Power Corporation, 3475 Board Road, York, PA 17402  
(Name and address of manufacturer)
2. Manufactured for Davis Refrigeration Co., Inc. 120 West Tupper St., Buffalo, NY 14201  
(Name and address of purchaser)
3. Location of Installation c/o General Foods Bakery Co., Inc. 220 Park Center Drive, Winchester, VA 22603  
(Name and address)

Type Horizontal 950351 --- 95160076-16C K 7878 1995  
(Horiz or Vert Tank) (Mfr's Serial No.) (CRN) (Drawing No.) (Rev) (Nat'l Bd. No.) (Year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1: 1992 year

to 1992 --- low temp  
Addenda (Date) Code Case Nos. Special Service per UG-120(d)

6. Shell: SA53-B .365 --- 0'-10" 2'-10"  
Mat'l (Spec. No., Grade) Nom. Thk. (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (overall) (ft. & in.)

7. Seams: SMLS N/A 85 --- --- N/A N/A 1  
Long (Welded, Dbl, R.T. (Spot or Full) Eff (%) HT Temp. (F) Time (hr) Girth (Welded Dbl Sngl, Lap, Butt) R.T. (Spot, Partial No of Courses or Full)

8. Heads: (a) Mat'l. SA234 (b) Mat'l. SA234  
(Spec. No., Grade) (Spec. No., Grade)

	Location (Top, Bottom, Ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Ellip Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diam	Side to Pressure (Convex or Concave)
(a)	End	.365	---	Ellip	---	2:1	---	---	---	Concave
(b)	End	.365	---	Ellip	---	2:1	---	---	---	Concave

If removable, bolts used (describe other fastenings) N/A  
(Mat'l., Spec. No., Gr., Size, No.)

9. MAWP 300 psi at max. temp. 400 °F.  
Min design metal temp. -50 °F at 120 psi. Hydro, pneu, or comb test pressure 450 psi.

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam or Size	Type	Mat'l	Nom Thk	Reinforce Mat'l	How Attached	Location
Inlet	1	2"	Pipe	SA53-B	SCH40	---	UW-16.1i	---
Outlet	1	1/2"	FPT Cplg	SA105	3000#	---	UW-16.1i	---
Heater	1	2"	FPT Cplg	SA105	3000#	---	UW-16.1c	---
Light Glass	2	2"	FPT Cplg	SA105	3000#	---	UW-16.1c	---
in	1	1/2"	Pipe	SA106	SCH80	---	UW-16.1c	---
Safety Valve	1	3/4"	FPT Cplg	SA105	3000#	---	UW-16.1i	TOP

11. Supports: Skirt NO Lugs 0 Legs 0 Other 2 Supports Attached Welded to OD of vessel  
(yes or no) (No.) (No.) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: N/A  
(Name of part, item number, Mfr's name and identifying stamp)

10 3/4" O.D. x 34" Overall Lg. Oil Pot (This vessel not designed for lethal, corrosive, or nuclear service.)  
Exempt from impact testing per UCS-66(B)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "U" Certificate of Authorization No. 12,647 expires 5/14, 1996.

Date 2/13/95 Co. Name FES Signed Wilson J. Mathison  
(Manufacturer) (Representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed FES at 3475 Board Road, York, PA 17402

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of PA and employed by Commercial Union Insurance Co. of Boston, MA have inspected the component described in this Manufacturer's Data Report on 2-13-95, 1995, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 2-13-95 Signed Randy H. Helton Commissions NB5593 A PA 1314  
(Authorized Inspector) (Nat'l Board Incl endorsements) State, Prov. and No.

"OIL POT"