Federal 18-Valve Rotary Filler	
Mfg: Federal	Model:
Stock No. pHDMD302.102	Serial No.

Federal 18-Valve Rotary Filler. Machine No: 1639GWS4/185R982. Pat No: 3578380. Stainless steel. Pressure Capper System for lids. Clearance: max 10-1/2 in. H.; min. 9 in. H. Filler capacity: ½ gallon jugs. (18) Valves. Valve dimensions: 2 in. dia. x 6 in H; center to center: 7 in. Base dimensions: 6 in. L x 5 in. W. Space from base to valve: 7-1/2 in. Dimensions of change parts for jug cross-over: 13-1/2 in. dia. Clearance: 5-3/4 in. L x 3 in. W x 9-1/4 in. H. Float activated product infeed. CIP system with sprayball. Tank capacity: 24 gallons (24 in. diameter x 12 in. H). Conveyor dimensions: 69 in. L x 4-1/2 in. W. (2) Baldor Motors. Inlets/outlets: 2 in. "S" line, 6 in. opening. Overall dimensions: 89 in. L x 56 in. W x 76 in. H.



































